

## **Proposed Name -**

Dishends  
End Caps  
Headers  
2:1 Ellipsoidal Dish  
Torispherical  
Crown & Petal type

## **RESOURCES:**

SUPERVISORS (Quality / Production) : 04  
OPERATORS : 20  
WELDERS : 12  
FITTERS : 08  
HELPERS : 25  
ADMINISTRATIONS : 06

## **MACHINERY:**

Sr.	Machinery	Capacity	Type	Qty.
1.	Press	100 Ton	Hydraulic	01
2.	Press	250 Ton	Hydraulic	01
3.	Press	600 Ton	Hydraulic	01
4.	Press	1000 Ton	Hydraulic	01
5.	Plate Bending	2500 Wide x 40 thk	Motorized	01
6.	Pipe Rolling	6" NB	Motorized	01
7.	Pipe Rolling	1/2 NB to 5NB	Motorized	01
8.	Tube Bending	1/2 NB to 1 1/2 "NB	Motorized	01
9.	Material Handing Crane	5.0 MT	E.O.I	02
10.	CS Welding	400 AMP	SMAW	04
11.	SS Welding	400 AMP	TIG (Argon)	01
12.	Plasma Cutting (for SS) 55mm thickness (Water Cooled torch)		Air Plasma	01
13.	Pipe Cutting	Upto 12 Inch Pipe Dia	Abrasive cut off	01

## **AREA:**

**TOTAL FACTORY AREA : 40,000 SQ. FEET**

**TOTAL SHOP FLOOR AREA : 20,000 SQ. FEET**

**We are approved by Third Party Inspection Agencies like:**

**Lloyd's Register of Industrial Services**

**Bureau Veritas**

**TUV**

**Humphreys & Glasgow India Ltd.**

**S.G.S**

### *Range of Material -*

**Carbon Steel**

**Stainless Steel**

**Low Alloy Steel**

**Incoloy**

**Inconel**

**Clad**

### *Type & Size Range:*

	<b>Inside Diameter</b>	<b>Thickness</b>
Ellipsoidal / Torispherical	- 100 to 6,000 mm	5 to 90 mm
Crown & Petal type	- 1,000 to 14,000 mm	5 to 120 mm

### *Major 'U' Stamp Clients -*

**Larsen & Toubro**

**Godrej & Boyce**